1 IDENTIFICATION OF THE SUBSTANCE AND THE COMPANY

Product name: Prusament PETG, all colours
Chemical name: Copolyester
Chemical family: Thermoplastic
Application: filaments for 3D printing
Manufacturer/Supplier: Prusa Polymers a.s.
Partyzánská 188/7a
17000 Praha 7
Czech Republic
+420 222 263 718
info@prusa3d.cz

Emergency contacts
Toxicology Information Centre address: Na Bojiště 1, Praha 2, Czech Republic
phone number: +420 224 919 293
phone number: +420 224 915 402

2 HAZARD IDENTIFICATION

2.1 CLASSIFICATION OF SUBSTANCE OR MIXTURE
Classification: (Regulation (EC) No 1272/2008)
Not a hazardous substance or mixture.

2.2 LABEL ELEMENTS
Symbols/Pictograms: None
Signal Words: None
Hazard statement: None
Precautionary statement: None
PBT and vPvB substances: No data available
2.3 OTHER HAZARDS
None known.

3 COMPOSITION AND INFORMATION ON INGREDIENTS

Chemical name: Copolyester Product based on copolyester with additives. Copolyester concentration >97%

Classification:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Classification</th>
<th>DSD:</th>
</tr>
</thead>
<tbody>
<tr>
<td>copolyester</td>
<td>DSD:</td>
<td>This substance is not classified according to Directive 67/548/EEC</td>
</tr>
<tr>
<td>copolyester</td>
<td>CLP:</td>
<td>NOT CLASS.</td>
</tr>
</tbody>
</table>

DSD: Directive 67/548/EEC.
CLP: Regulation No. 1272/2008:

4 FIRST AID MEASURES

4.1 DESCRIPTION OF FIRST AID MEASURES

Inhalation: After inhalation of decomposition products of polymer, take affected persons to fresh air. Call a doctor if necessary.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention immediately.

Skin contact: After contact with hot polymer cool skin rapidly with cold water. Call a doctor if necessary.

Ingestion: Call doctor or consider to induce vomiting. Rinse mouth with water. Call a doctor if necessary.

4.2 MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED

Burns should be treated as thermal burns. The material will come off as healing occurs; therefore, immediate removal from the skin is not necessary.

4.3 INDICATION OF ANY IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENT NEEDED

Hazards: Contact with molten substance/product may cause severe burns to skin and eyes.

Treatment: Treat symptomatically.

5 FIREFIGHTING MEASURES

General fire hazards: Material can accumulate static charges which may cause an electrical spark (ignition source). Use proper bonding and/or grounding procedures.
5.1 EXTINGUISHING MEDIA
Suitable extinguishing media: Water, Carbon dioxide (CO2), Dry chemical. Unsuitable extinguishing media - High pressure water jet can spread the fire

5.2 SPECIAL HAZARDS ARISING FROM THE SUBSTANCE OR MIXTURE
Burning produces obnoxious and toxic fumes, carbon monoxide, carbon dioxide. Powdered material may form explosive dust-air mixtures

5.3 ADVICE FOR FIREFIGHTERS
Wear positive-pressure self-contained breathing apparatus (SCBA) and protective firefighting clothing (includes firefighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during firefighting operations. If contact is likely, change to full chemical resistant firefighting clothing with self-contained breathing apparatus. Under fire conditions: Cool containers / tanks with water spray Water mist may be used to cool closed containers Fine dust dispersed in air may ignite. Risks of ignition followed by flame propagation or secondary explosions shall be prevented by avoiding accumulation of dust, e.g. on floors and ledges.

6 ACCIDENTAL RELEASE MEASURES

6.1 PERSONAL PRECAUTIONS
Use personal protective equipment as required Avoid contact with skin and eyes Remove all sources of ignition Sweep up to prevent slipping hazard Use with recommended personal protective equipment (see Section 8).

6.2 ENVIRONMENTAL PRECAUTIONS
Do not allow material to contaminate groundwater system Do not flush into surface water or sanitary sewer system Should not be released into environment

METHODS AND MATERIAL FOR CONTAINMENT AND CLEANING UP Avoid dust formation. Sweep up into suitable container for disposal. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

7 HANDLING AND STORAGE

7.1 PRECAUTIONS FOR SAFE HANDLING
Avoid contact with skin and eyes Low hazard for usual industrial or commercial handling Users should be protected from the possibility of contact with molten material Recommended for sufficient ventilation at the workplace. Flammable product Minimize dust generation and accumulation.
7.2 CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES
Store in original container protected from excessive heat, direct sunlight, dust and condensed water. Protect from moisture, product can be hygroscopic, Store in a cool dry place 5-35 °C. If you do not need filament for longer period of time, insert it back into container with attached silica gel. Use within 1 year from manufacture. Avoid contact with food. Remove all possible sources of ignition.

7.3 SPECIFIC END USES
Thermoplastic material for FDM 3D-printing

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 APPROPRIATE ENGINEERING CONTROLS
Avoid contact with skin, eyes and mucous membranes. Avoid prolonged or repeated contact with skin. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking.

8.2 PERSONAL PROTECTION
Eye protection: not required for FDM 3D printing
Skin protection: not required for FDM 3D printing
Respiratory protection: not required for FDM 3D printing
Hand protection: Avoid contact with molten material

Engineering measures: Use recommended printing temperatures to avoid accumulating of decomposition products in workspace and allow air ventilation. Allow air ventilation to avoid accumulating of dust in the workspace.

Environmental exposure controls: Do not allow product to enter water sources or soil.

9 PHYSICAL AND CHEMICAL PROPERTIES
Physical state: Solid
Appearance: Colored plastic wire
Odor: Odorless
pH: No data available
Melting point: > 220 °C
Boiling point / boiling range: No data available
Vapor pressure: No data available
Vapor density: No data available
Evaporation rate: No data available
Specific gravity: > 1 g/cm3
Decomposition temperature: Thermal stability not tested. Low stability hazard expected at normal operating temperatures.
Autoignition temperature: No data available
Flammability: Fine dust dispersed in air may ignite
Flammability Limits in Air: No information available
Water solubility: negligible
Solubility in other solvents: Not determined
Partition coefficient (n-octanol/water): No data available
Dynamic Viscosity: No data available
Kinematic Viscosity: No data available
Explosive properties: No data available
Oxidizing properties: No data available

10 STABILITY AND REACTIVITY
Reactivity: None expected under conditions of normal use.
Chemical stability: Stable under recommended storage conditions.
Possibility of hazardous reactions: None expected under conditions of normal use.
Conditions to avoid: None at ambient temperatures.
Incompatible materials: Avoid strong oxidizing agents. Avoid keeping resin molten for excessive periods of time at elevated temperatures. Prolonged exposure can cause polymer degradation.
Hazardous decomposition products: Burning produces obnoxious and toxic fumes, Carbon monoxide (CO), carbon dioxide (CO2).

11 TOXICOLOGICAL INFORMATION

11.1 INFORMATION ON LIKELY ROUTES OF EXPOSURE
Inhalation: None known.
Ingestion: None known.
Skin contact: Molten material will produce thermal burns.
Eye contact: Molten material will produce thermal burns.

11.2 INFORMATION ON TOXICOLOGICAL EFFECTS
Acute toxicity Oral: No data available.
Dermal: No data available.
Inhalation: No data available.
Repeated dose toxicity: No data available.
Skin corrosion/irritation: No data available.
Serious eye damage/eye irritation: No data available.
Respiratory or skin sensitization: No data available.
Mutagenicity: No data available.
Carcinogenicity: No data available.
Reproductive toxicity: No data available.
STOT - single exposure: No data available.
STOT - repeated exposure: No data available.
Aspiration hazards: No data available.
Other adverse effects: No data available.

12 ECOLOGICAL INFORMATION
Acute toxicity Fish: No data available.
Aquatic invertebrates: No data available.
Chronic toxicity Fish: No data available.
Aquatic invertebrates: No data available.
Toxicity to aquatic plants: No data available.
Bioaccumulative potential: No data available.
Mobility in soil: No data available.
Results of PBT and vPvB assessment: No data available.
Other adverse effects: No data available.

13 DISPOSAL CONSIDERATIONS
Waste treatment: Dispose of in accordance with local regulations. Should not be released into the environment. Do not contaminate ponds, waterways or ditches with chemical or used container. Do not dispose as a common household waste. Sort out as plastic waste.
Packaging: Dispose of in accordance with local regulations.

14 TRANSPORT INFORMATION
The substance is not classified as dangerous for transport. ADR Class not regulated RID Class not regulated IMDG Class not regulated IATA Class not regulated

15 REGULATORY INFORMATION
TSCA (US Toxic Substances Control Act): This product is listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

DSL (Canadian Domestic Substances List) and CEPA (Canadian Environmental Protection Act): This product is listed on the DSL. Any impurities present in this product are exempt from listing.

AICS / NICNAS (Australian Inventory of Chemical Substances and National Industrial Chemicals Notification and Assessment Scheme): This product is listed on AICS or otherwise complies with NICNAS.

MITI (Japanese Handbook of Existing and New Chemical Substances): This product is listed in the Handbook or has been approved in Japan by new substance notification.

ECL (Korean Toxic Substances Control Act): This product is listed on the Korean inventory or otherwise complies with the Korean Toxic Substances Control Act.
**Philippines Inventory (PICCS):** This product is listed on the Philippine Inventory or otherwise complies with PICCS.

**Inventory of Existing Chemical Substances in China:** All components of this product are listed on the Inventory of Existing Chemical Substances in China (IECSC).

**RoHS – Directive 2011/65/EU**

Prusa Polymers doesn’t have any information about content of hazardous substances in Prusament PETG, these substances aren’t used during production of filament. No measurements and analyses have been done, but based on information given by material suppliers, it is not expected any amount of hazardous substances in levels exceeding concentration described in Directive 2011/65/EU.

### 16 OTHER INFORMATION

The information presented in this Material Safety Data Sheet (MSDS) is based on our best knowledge in combination with original MSDS provided by manufacturer. MSDS contains information on safety use, storage and disposal.

**Abbreviations:**

- **REACH** - Registration, Evaluation, Authorisation and restriction of chemical substances
- **EC** - European Community PBT Persistent, Bioaccumulating, Toxic vPvB very Persistent, very Bioaccumulating
- **PNOC** - Particulates Not Otherwise Classifiable Occupational Safety and Health Administration (OSHA)
- **ADR** - European Agreement concerning the International Carriage of Dangerous Goods by Road
- **RID** International Rule for Transport of Dangerous Substances by Railway
- **IMDG** - International Maritime Dangerous Goods Code
- **IATA** - International Air Transport Association

**DISCLAIMER:** The information contained herein is given in good faith and is accurate to the best of knowledge at the date indicated above. User should consider this information only as additional. It is the user’s responsibility to ensure that he is subject to no other obligations than those mentioned. No liability can be assumed for accuracy and completeness. It is the responsibility of the user to adapt the warnings to local laws and regulations. Safety information describes the product in terms of safety and can not be considered as technical information about the product.