

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Product form : Mixture
Product name : Prusament Resin Tough Prusa Orange

1.2. Relevant identified uses of the substance or mixture and uses advised against**1.2.1. Relevant identified uses**

Main use category : Consumer use, Professional use
Use of the substance/mixture : Resin for 3D printing

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Prusa Research a.s.
Partyzánská 188/7A
170 00 Praha
Czech Republic
T +420 222 263 718
info@prusa3d.cz - www.prusa3d.cz

1.4. Emergency telephone number

Country	Official advisory body	Address	Emergency number	Comment
Ireland	National Poisons Information Centre Beaumont Hospital	PO Box 1297 Beaumont Road 9 Dublin	+353 1 809 2566 (Healthcare professionals- 24/7) +353 1 809 2166 (public, 8am - 10pm, 7/7)	
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH Birmingham	0344 892 0111	
United Kingdom	National Poisons Information Service (Belfast Centre) Royal Victoria Hospital	Grosvenor Road BT12 6BA Belfast	0344 892 0111	

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No. 1272/2008 [CLP]**

Skin corrosion/irritation, Category 2 H315
Serious eye damage/eye irritation, Category 2 H319
Skin sensitisation, Category 1 H317
Hazardous to the aquatic environment — Chronic Hazard, Category 2 H411
Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

May cause an allergic skin reaction. Causes skin irritation. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.

Prusament Resin Tough Prusa Orange

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



GHS07

GHS09

Signal word (CLP)

: Warning

Contains

: Propoxylated neopentylglycol diacrylate, Tricyclodecane dimethanol diacrylate

Hazard statements (CLP)

: H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction.

H319 - Causes serious eye irritation.

H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements (CLP)

: P261 - Avoid breathing vapours.

P264 - Wash hands, forearms and face thoroughly after handling.

P273 - Avoid release to the environment.

P280 - Wear protective gloves, protective clothing, eye protection/face protection.

P302+P352 - IF ON SKIN: Wash with plenty of soap and water.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P313 - If eye irritation persists: Get medical advice/attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P501 - Dispose of contents/container to an approved waste disposal plant.

2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Propoxylated neopentylglycol diacrylate	CAS-No.: 84170-74-1 EC-No.: 617-546-6 REACH-no: 01-2119970213-43	5 – 60	Skin Sens. 1B, H317 Aquatic Chronic 2, H411
Tricyclodecane dimethanol diacrylate	CAS-No.: 42594-17-2 EC-No.: 255-901-3 REACH-no: 01-2120051112-76	5 – 60	Skin Sens. 1B, H317 Aquatic Chronic 2, H411
Ethoxylated pentaerythritol tetraacrylate	CAS-No.: 51728-26-8 EC-No.: 500-111-9 REACH-no: 01-2119969962-19	5 – 60	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Aquatic Chronic 2, H411
Urethane diacrylate	CAS-No.: 119107-13-0	5 – 60	Skin Irrit. 2, H315 Eye Irrit. 2, H319

Full text of H- and EUH-statements: see section 16

Prusament Resin Tough Prusa Orange

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: In case of doubt or persistent symptoms, consult always a physician.
First-aid measures after inhalation	: Remove person to fresh air and keep them warm and calm. If you feel unwell, seek medical advice. Give oxygen or artificial respiration if necessary.
First-aid measures after skin contact	: Take off contaminated clothing. Wash skin with plenty of water. Gently wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse immediately with plenty of water (for at least 15 minutes). Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Never give anything by mouth to an unconscious person. Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact	: May cause an allergic skin reaction.
Symptoms/effects after eye contact	: May cause eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Foam. Dry powder. Carbon dioxide. Sand.
Unsuitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.

5.2. Special hazards arising from the substance or mixture

Fire hazard	: The inhalation of decomposition combustion products may result in health damage. Polymerizes when exposed to heat or light.
Explosion hazard	: Heating will cause a rise in pressure with a risk of bursting.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Advice for firefighters

Firefighting instructions	: During the fire of the product, keep the safe distance, use suitable breathing protection (isolation device), or self-contained breathing apparatus. Prevent fire fighting water from entering the environment. On heating, there is a risk of bursting due to internal pressure build-up. Cool down the containers exposed to heat with a water spray.
---------------------------	---

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures	: Evacuate unnecessary personnel. Ensure adequate ventilation. Avoid contact with skin, eyes and clothing. Avoid inhalation of vapours. Wear recommended personal protective equipment. Wear respiratory protection.
----------------------	--

6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment.
----------------------	--

6.2. Environmental precautions

Do not allow the mixture to enter into sewer, water system (underground water, surface water) or soil. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: Soak up with inert absorbent material (for example sand, sawdust, a universal binder, silica gel). Take up mechanically (sweeping, shovelling) and collect in suitable container for disposal. Dispose in a safe manner in accordance with local/national regulations.
-------------------------	--

Prusament Resin Tough Prusa Orange

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

6.4. Reference to other sections

See Section 8 and 13 of this safety data sheet.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Ensure good ventilation of the work station. Do not breathe vapours. Avoid contact with skin, eyes and clothing. Wear personal protective equipment. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Heating will cause a rise in pressure with a risk of bursting.
Hygiene measures	: Do not eat, drink or smoke when using this product. Always wash hands and face immediately after handling this product, and once again before leaving the workplace. Take off contaminated clothing and wash it before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Comply with applicable regulations.
Storage conditions	: Store in original container. Store in dry, cool, well-ventilated area. Store away from direct sunlight or other heat sources. Protect from light. Keep container tightly closed and away from heat, sparks and flame.
Storage temperature	: 16 – 32 °C

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

Propoxylated neopentylglycol diacrylate (84170-74-1)	
DNEL/DMEL (Workers)	
Long-term - systemic effects, dermal	46.7 mg/kg bodyweight/day
Long-term - systemic effects, inhalation	32.9 mg/m ³
PNEC (Water)	
PNEC aqua (freshwater)	0.0027 mg/l
PNEC aqua (marine water)	0.00027 mg/l
PNEC aqua (intermittent, freshwater)	0.027 mg/l
PNEC (Sediment)	
PNEC sediment (freshwater)	0.0638 mg/kg dwt
PNEC sediment (marine water)	0.0064 mg/kg dwt
PNEC (Soil)	
PNEC soil	0.0112 mg/kg dwt

Prusament Resin Tough Prusa Orange

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Propoxylated neopentylglycol diacrylate (84170-74-1)	
PNEC (STP)	
PNEC sewage treatment plant	0.1 mg/l
Tricyclodecane dimethanol diacrylate (42594-17-2)	
PNEC (Water)	
PNEC aqua (freshwater)	1.6 µg/L
PNEC aqua (marine water)	0.16 µg/L
PNEC aqua (intermittent, freshwater)	16 µg/L
PNEC (Sediment)	
PNEC sediment (freshwater)	0.66 mg/kg dwt
PNEC sediment (marine water)	0.066 mg/kg dwt
PNEC (Soil)	
PNEC soil	0.131 mg/kg dwt
PNEC (STP)	
PNEC sewage treatment plant	10 mg/l
Ethoxylated pentaerythritol tetraacrylate (51728-26-8)	
DNEL/DMEL (Workers)	
Long-term - systemic effects, dermal	500 µg/kg bodyweight/day
Long-term - systemic effects, inhalation	880 µg/m ³
DNEL/DMEL (General population)	
Long-term - systemic effects, oral	375 µg/kg bodyweight/day
Long-term - systemic effects, inhalation	217 ng/m ³
Long-term - systemic effects, dermal	250 µg/kg bodyweight/day
PNEC (Water)	
PNEC aqua (freshwater)	1.76 µg/L
PNEC aqua (marine water)	0.176 µg/L
PNEC aqua (intermittent, freshwater)	17.6 µg/L
PNEC (Sediment)	
PNEC sediment (freshwater)	17 µg/kg dw
PNEC sediment (marine water)	1.7 µg/kg dw
PNEC (STP)	
PNEC sewage treatment plant	4 mg/l

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Provide local exhaust or general room ventilation.

Prusament Resin Tough Prusa Orange

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

8.2.2. Personal protection equipment

8.2.2.1. Eye and face protection

Eye protection:

Safety glasses with side shields. EN 166

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Protective gloves. Material of gloves: Chloroprene rubber. Neoprene. Nitrile rubber gloves. Follow the glove manufacturer's specific recommendations when selecting the appropriate thickness, material, and permeability.

8.2.2.3. Respiratory protection

Respiratory protection:

In case of inadequate ventilation wear respiratory protection. Protective mask or half mask with a filter (EN 140) against organic vapours – type A/P2 or with a combined filter – type AEBK

8.2.2.4. Thermal hazards

Thermal hazard protection:

May polymerize on exposure to temperature rise.

8.2.3. Environmental exposure controls

Other information:

Do not eat, drink or smoke during use. Wash hands and other exposed areas with soap and water before leaving work. Do not breathe vapour/aerosol. Separate working clothes from town clothes. Wash contaminated clothing before reuse.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Orange.
Odour	: Slight.
Odour threshold	: Not available
Melting point	: Not available
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not available
Explosive properties	: Not explosive.
It does not have oxidising properties	: Non oxidizing.
Explosion limits	: Not available
Lower explosive limit (LEL)	: Not available
Upper explosive limit (UEL)	: Not available
Flash point	: Not applicable
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: Not available
Viscosity, kinematic	: Not available
Viscosity, dynamic	: 100 – 400 mPa·s (20 °C)
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50 °C	: Not available
Density	: 1.09 g/cm ³
Relative density	: 1.09
Relative vapour density at 20 °C	: Not available
Particle size	: Not applicable
Particle size distribution	: Not applicable
Particle shape	: Not applicable
Particle aspect ratio	: Not applicable

Prusament Resin Tough Prusa Orange

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Particle aggregation state	: Not applicable
Particle agglomeration state	: Not applicable
Particle specific surface area	: Not applicable
Particle dustiness	: Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

The product is stable at normal handling and storage conditions.

10.3. Possibility of hazardous reactions

Can polymerise exothermically if heated, exposed to air, sunlight or by addition of free radical initiators.

10.4. Conditions to avoid

Heat. Direct sunlight. Light (daylight). Store at temperatures not exceeding 32 °C.

10.5. Incompatible materials

Acids. Alkali metals. Strong oxidizing agents. Acid chlorides. Polymerization initiators. Peroxides.

10.6. Hazardous decomposition products

In case of fire: Toxic fumes.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Based on available data, the classification criteria are not met.
Acute toxicity (dermal)	: Based on available data, the classification criteria are not met.
Acute toxicity (inhalation)	: Based on available data, the classification criteria are not met.

Ethoxylated pentaerythritol tetraacrylate (51728-26-8)

LD50 oral rat	> 2000 mg/kg
LD50 dermal rat	> 2000 mg/kg

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Based on available data, the classification criteria are not met.
Carcinogenicity	: Based on available data, the classification criteria are not met.
Reproductive toxicity	: Based on available data, the classification criteria are not met.

Ethoxylated pentaerythritol tetraacrylate (51728-26-8)

NOAEL (animal/male, F0/P)	200 mg/kg bodyweight (OECD 422)
---------------------------	---------------------------------

STOT-single exposure	: Based on available data, the classification criteria are not met.
STOT-repeated exposure	: Based on available data, the classification criteria are not met.

Prusament Resin Tough Prusa Orange

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Propoxylated neopentylglycol diacrylate (84170-74-1)

NOAEL (oral, rat, 90 days)	1000 mg/kg bodyweight (OECD 407)
----------------------------	----------------------------------

Aspiration hazard : Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Adverse health effects caused by endocrine disrupting properties : The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

11.2.2. Other information

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute) : Based on available data, the classification criteria are not met.

Hazardous to the aquatic environment, long-term (chronic) : Toxic to aquatic life with long lasting effects.

Propoxylated neopentylglycol diacrylate (84170-74-1)

LC50 - Fish [1]	2.7 mg/l (Danio rerio)
EC50 - Crustacea [1]	37 mg/l (Daphnia magna)
EC50 72h - Algae [1]	11 mg/l (Pseudokirchneriella subcapitata)
EC50 72h - Algae [2]	3.4 mg/l (Pseudokirchneriella subcapitata)

Tricyclodecane dimethanol diacrylate (42594-17-2)

LC50 - Fish [1]	1.65 mg/l (Danio rerio, OECD 203)
EC50 - Crustacea [1]	2.36 mg/l (Daphnia magna, OECD 202)
EC50 72h - Algae [1]	1.6 mg/l (Pseudokirchneriella subcapitata, OECD 201)

Ethoxylated pentaerythritol tetraacrylate (51728-26-8)

LC50 - Fish [1]	1.76 mg/l (Danio rerio)
EC50 - Crustacea [1]	90.94 mg/l (Daphnia magna)
EC50 72h - Algae [1]	> 100 mg/l (Pseudokirchneriella subcapitata)

12.2. Persistence and degradability

Prusament Resin Tough Prusa Orange

Persistence and degradability	Not readily biodegradable.
-------------------------------	----------------------------

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

Propoxylated neopentylglycol diacrylate (84170-74-1)

Surface tension	32.9 mN/m (23 °C)
-----------------	-------------------

Prusament Resin Tough Prusa Orange

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Tricyclodecane dimethanol diacrylate (42594-17-2)

Organic Carbon Normalized Adsorption Coefficient (Log Koc)	3.61 (OECD 121)
--	-----------------

12.5. Results of PBT and vPvB assessment

Prusament Resin Tough Prusa Orange

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

12.6. Endocrine disrupting properties

Adverse effects on the environment caused by endocrine disrupting properties : The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose in a safe manner in accordance with local/national regulations. Recycling is preferred to disposal or incineration. Remove to an authorized incinerator equipped with an afterburner and a flue gas scrubber.

Sewage disposal recommendations : Do not allow into drains or water courses.

Product/Packaging disposal recommendations : Handle uncleaned empty containers as full ones. Empty containers should be taken for recycling, recovery or waste in accordance with local regulation.

SECTION 14: Transport information






In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
UN 3082	UN 3082	UN 3082	UN 3082	UN 3082
14.2. UN proper shipping name				
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	Environmentally hazardous substance, liquid, n.o.s.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport document description (ADR)				
UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Urethane acrylate), 9, III, (-)	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Urethane acrylate), 9, III, MARINE POLLUTANT	UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Urethane acrylate), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Urethane acrylate), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Urethane acrylate), 9, III
14.3. Transport hazard class(es)				
9	9	9	9	9

Prusament Resin Tough Prusa Orange


Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

ADR	IMDG	IATA	ADN	RID
				
14.4. Packing group				
III	III	III	III	III
14.5. Environmental hazards				
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: M6
Special provisions (ADR)	: 274, 335, 375, 601
Limited quantities (ADR)	: 5I
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P001, IBC03, LP01, R001
Special packing provisions (ADR)	: PP1
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T4
Portable tank and bulk container special provisions (ADR)	: TP1, TP29
Tank code (ADR)	: LGBV
Vehicle for tank carriage	: AT
Transport category (ADR)	: 3
Special provisions for carriage - Packages (ADR)	: V12
Special provisions for carriage - Loading, unloading and handling (ADR)	: CV13
Hazard identification number (Kemler No.)	: 90
Orange plates	: 

Tunnel restriction code (ADR)	: -
EAC code	: •3Z

Transport by sea

Special provisions (IMDG)	: 274, 335, 969
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: LP01, P001
Special packing provisions (IMDG)	: PP1
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T4
Tank special provisions (IMDG)	: TP1, TP29
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-F
Stowage category (IMDG)	: A

Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y964
PCA limited quantity max net quantity (IATA)	: 30kgG
PCA packing instructions (IATA)	: 964

Prusament Resin Tough Prusa Orange

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

PCA max net quantity (IATA)	: 450L
CAO packing instructions (IATA)	: 964
CAO max net quantity (IATA)	: 450L
Special provisions (IATA)	: A97, A158, A197,
ERG code (IATA)	: 9L

Inland waterway transport

Classification code (ADN)	: M6
Special provisions (ADN)	: 274, 335, 375, 601
Limited quantities (ADN)	: 5 L
Excepted quantities (ADN)	: E1
Carriage permitted (ADN)	: T
Equipment required (ADN)	: PP
Number of blue cones/lights (ADN)	: 0

Rail transport

Classification code (RID)	: M6
Special provisions (RID)	: 274, 335, 375, 601
Limited quantities (RID)	: 5L
Excepted quantities (RID)	: E1
Packing instructions (RID)	: P001, IBC03, LP01, R001
Special packing provisions (RID)	: PP1
Mixed packing provisions (RID)	: MP19
Portable tank and bulk container instructions (RID)	: T4
Portable tank and bulk container special provisions (RID)	: TP1, TP29
Tank codes for RID tanks (RID)	: LGBV
Transport category (RID)	: 3
Special provisions for carriage – Packages (RID)	: W12
Special provisions for carriage - Loading, unloading and handling (RID)	: CW13, CW31
Colis express (express parcels) (RID)	: CE8
Hazard identification number (RID)	: 90

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

15.1.2. National regulations

REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures (CLP)

REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

Prusament Resin Tough Prusa Orange

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

SECTION 16: Other information

Abbreviations and acronyms:	
CAS-No.	Chemical Abstract Service number
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
DNEL	Derived-No Effect Level
EC50	Median effective concentration
ED	Endocrine disrupting properties
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
vPvB	Very Persistent and Very Bioaccumulative

Data sources	: ECHA Guidance on the compilation of safety data sheets ECHA C&L Inventory database. Supplier's safety documents.
Training advice	: Normal use of this product shall imply use in accordance with the instructions on the packaging. Provide SDS to employees. Follow general rules on handling chemical substances and/or mixtures.
Other information	: This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

Full text of H- and EUH-statements:	
Aquatic Chronic 2	Hazardous to the aquatic environment — Chronic Hazard, Category 2
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
Skin Sens. 1B	Skin sensitisation, category 1B

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:		
Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method

Prusament Resin Tough Prusa Orange

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:		
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 2	H411	Calculation method

Prusa Polymers 2021

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.